

## ABB ACH400 VFD (ModBus) Monitored Points List

Status	Meters
Device Communications	Speed
Ready To Switch on	Output Frequency
Ready To Operate	Current
Operation Enabled	Output Torque
Fault	Power
Off2 Inactive	DC Bus Voltage
Off3 Inactive	Output Voltage
Switch-On Inhibited	ACH 400 Temperature
Any Alarms Active	Run Time
Operating	KWH Counter
Overcurrent	Constant Speed 1
DC Overvoltage	Maximum Frequency
ACH 400 Overtemperature	Acceleration Time 1
Fault Current	Deceleration Time 1
Output Overload	Acceleration Time 2
DC Undervoltage	Deceleration Time 2
Analog Input 1	
Analog Input 2	
Motor Overtemperature	
Panel Loss	
Parameters Inconsistent	
DC Bus Ripple Too Large	
Motor Stall	
External Fault	
Output Ground Fault	
Underload	
Hardware Error	
Overcurrent Controller Alarm	
Overvoltage Controller Alarm	
Undervoltage Controller Alarm	
Direction Lock Alarm	
Analog Input 1 Loss	
Analog Input 2 Loss	
Panel Loss Alarm	
ACH 400 Overtemperature Alarm	
Motor Overtemperature Alarm	
Underload Alarm	
Motor Stall Alarm	
Digital Input 1 Status	
Digital Input 2 Status	
Digital Input 3 Status	
Digital Input 4 Status	